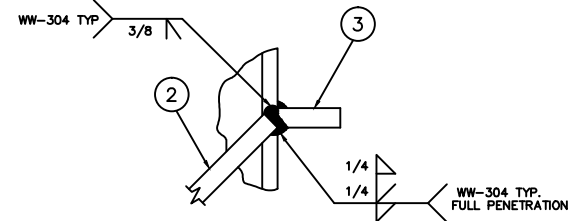
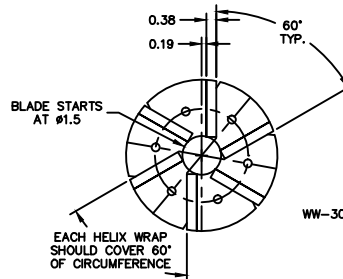
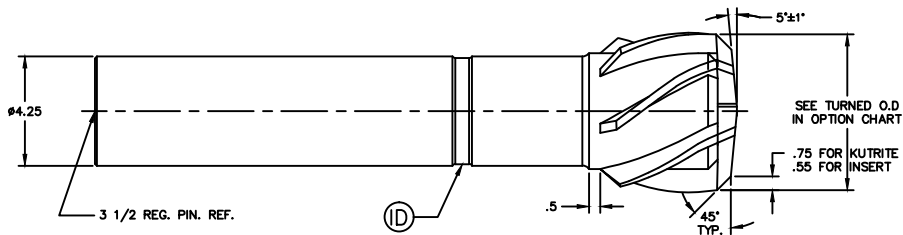
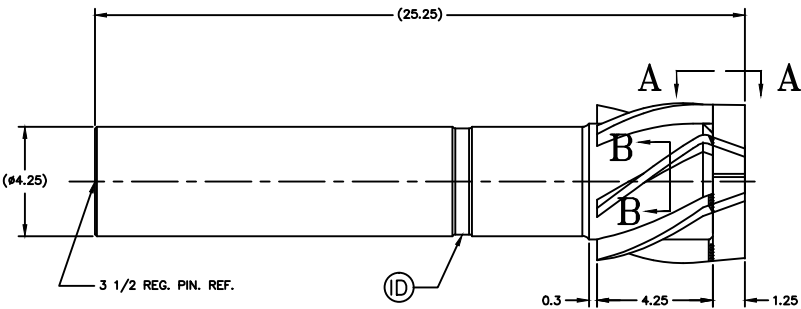


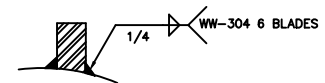
Part Number	01867686	Name	Mill, Window, Bladed, 6.25 OD, 3-1/2 REG Box, 25.5" LG.
Primary Legacy Number	1867686	Version	A.2
Secondary Legacy Number		Is Prime	Not Set
Type	Inseparable	Source	Make
Checker	Moheb, Ahmed	Promoter	
Described By	Document Number	Version	
	D000519506	A.8	
Classification	Weatherford/Casing Exits/Mills/Mill		
Attribute	Value	Attribute	Value
CASING SIZE NOMINAL	7.000	CASING WEIGHT MAXIMUM	35.30 lbs-mass/ft
CASING WEIGHT MINIMUM	32.00 lbs-mass/ft	CONNECTION DOWN NAME	no connection
CONNECTION DOWN RELIEF	None	CONNECTION DOWN SIZE	3.50 in
CONNECTION DOWN TYPE	no connection	CONNECTION UP NAME	REG
CONNECTION UP RELIEF	API	CONNECTION UP SIZE	3.50 in
CONNECTION UP TYPE	box	DRESSED OUTSIDE DIAMETER	6.25 in
DRESSED OUTSIDE DIAMETER TYPE	flush	FISHING NECK DIAMETER	4.25 in
FISHING NECK LENGTH	19.0 in	GENERIC DESCRIPTION (NODE SUB-GROUP)	Window
HYDRAULIC OR MECHANICAL?	zz TO BE DETERMINED	MODEL DESIGNATION	zz TO BE DETERMINED
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Part 01867686, A (Design) BOM List:					
Line Number	Number	Name	Quantity	UOM	Reference Designator
1	01867090	Mill, Window, Blank ,3-1/2 REG Box, 24" LG.	1.0	each	
2	01191154	Bar, flat 3/8 x 1 THK x 5 LG	6.0	each	
3	01867658	Bar, flat 3/8 x 1 x 2-1/4 LG_	6.0	each	
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D000519506



VIEW A-A



SECTION B-B

WINDOW MILL OPTIONS CHART			
PART NUMBER	FINISHED O.D	O.D TOLERANCE	TURNT O.D
01867092	5.88	+1/32 -0	5.91
01867682	6.00	+1/32 -0	6.03
01867684	6.13	+1/32 -0	6.16
01867686	6.25	+1/32 -0	6.28

ENGINEERING LOCATION: A.DHABI,UAE		DO NOT SCALE DRAWING	
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES.		ALL DIMENSIONS ARE IN INCHES	
2. SURFACE FINISH 250 RMS.		THREAD SURFACE FINISH 125 ✓	
3. FILLET RADII .03/.06		MATERIAL:	
4. T.I.R. .03 MAX		HEAT TREAT:	
TOLERANCES		SURFACE COATING:	
INCH	ANGLES	THIRD ANGLE PROJECTION	
.X± .1	X° ± 5°	DRAWING NUMBER	
.XX± .03	X°-XX° ± 0°-30°	SIZE	
.XXX± .005	FRACTIONS ± 1/16	PAGE	

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OWN BY/DATE	LEO	14Aug11	TITLE
CHK'D BY/DATE	AMI	18Aug11	MILL, WINDOW, BLADED
AP'D BY/DATE	KI	18Aug11	5.88 - 6.25 OD, 3 1/2 REG BOX, 25.25" LG.
SCALE	X		

DRAWING NUMBER	D000519506	REV.	A

D000519506